

SAFETY DATA SHEET

ExxonMobil

MOBIL SHC GREASE 681 WT

Section 1. Identification

Product name : MOBIL SHC GREASE 681 WT
Product description : synthetic base stocks and additives

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : grease Research & Development
Uses advised against : This product is not recommended for any industrial, professional or consumer use other than the identified uses above.

Supplier : EXXON MOBIL CORPORATION
22777 Springwoods Village Parkway
Spring, TX 77389 USA

24-Hour emergency telephone number : 1-800-424-9300 / +1 703-741-5970 / +1-703-527-3887 (CHEMTREC)

Product Technical Information : 800-662-4525

SDS Internet Address : www.sds.exxonmobil.com

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : TOXIC TO REPRODUCTION - Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H361 - Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves, protective clothing and eye or face protection.
Response : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
Storage : P405 - Store locked up.
Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Contains : 9-octadecenoic acid (z)-, reaction products with dihydro-3-(dodecenyl)-2,5-furandione and triethylenetetramine

Hazards not otherwise classified : None known.

Note : This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

Section 2. Hazards identification

Toxicological, ecotoxicological, physical, and chemical properties may not have been fully investigated. Hazard data above is estimated based on best available information.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS number
1-dodecene, polymer with 1-octene, hydrogenated	≥50 - ≤75	163149-29-9
1-decene, homopolymer hydrogenated	≥25 - ≤50	68037-01-4
1-dodecene, polymer with 1-decene, hydrogenated	≥10 - ≤25	151006-60-9
hexanedioic acid, dilithium salt	≤3	18621-94-8
benzenamine, n-phenyl-, reaction products with 2,4,4-trimethylpentene	<3	68411-46-1
olefin sulfide	≤1	68937-96-2
phosphoric acid esters, amine salt	Proprietary	Proprietary
2,5-dimercapto-1,3,4-thiadiazole derivative	<1	13539-13-4
9-octadecenoic acid (z)-, reaction products with dihydro-3-(dodecenyl)-2,5-furandione and triethylenetetramine	≤0.3	68478-81-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Note : This material is supplied for limited use only for purposes of experimental research and development. The material or one of its components has not yet been listed on relevant inventories of chemical substances. It should not be used for commercial purposes or be made available except in small quantities. The material must be used by or under the supervision of a technically qualified person. All persons who may be exposed to this material must be supplied with a copy of this document.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury. Wash clothing before reuse. Clean shoes thoroughly before reuse. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
Inhalation : No specific data.
Skin contact : Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection.
Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
Unsuitable extinguishing media : Do not use water jet.

- Specific hazards arising from the chemical** : This material is toxic to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous combustion products** : Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume, sulfur oxides

- Special protective actions for fire-fighters** : Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Assure an extended cooling down period to prevent re-ignition. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Material will sink. Seek advice of a specialist. No immediate action required. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Static Accumulator** : This material is not a static accumulator.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
1-dodecene, polymer with 1-octene, hydrogenated	ExxonMobil (Company). TWA: 5 mg/m ³ 8 hours. Form: Aerosols (thoracic fraction)
1-decene, homopolymer hydrogenated	ExxonMobil (Company). TWA: 5 mg/m ³ 8 hours. Form: Aerosols (thoracic fraction)
1-dodecene, polymer with 1-decene, hydrogenated	ExxonMobil (Company). TWA: 5 mg/m ³ 8 hours. Form: Aerosols (thoracic fraction)
hexanedioic acid, dilithium salt	None.
benzenamine, n-phenyl-, reaction products with 2,4,4-trimethylpentene	None.
olefin sulfide	None.
phosphoric acid esters, amine salt	None.
2,5-dimercapto-1,3,4-thiadiazole derivative	None.
9-octadecenoic acid (z)-, reaction products with dihydro-3-(dodecenyl)-2,5-furandione and triethylenetetramine	None.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough

Section 8. Exposure controls/personal protection

- time): Nitrile, minimum 0.38 mm thickness or comparable protective barrier material
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid. [Semi-fluid]
- Color** : White
- Odor** : Characteristic
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : >204°C (>399.2°F)
- Flash point** : Open cup: >149°C (>300.2°F) [EST. FOR OIL, ASTM D-92 (COC)]
- Evaporation rate** : Not available.
- Flammability** : Ignitable
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : <0.1 mm Hg [20 °C]
- Relative vapor density** : Not available.
- Relative density** : >1 [ASTM D4052]
- Solubility in water** : Negligible
- Partition coefficient: n-octanol/water** : >3.5
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : 680 cSt [40 °C] [ASTM D 445]
- Particle characteristics**
- Median particle size** : Not applicable.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid : High energy sources of ignition. Excessive heat.

Incompatible materials : Strong oxidizers

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Species	Result	Duration
hexanedioic acid, dilithium salt	LD50 Oral	Rat	1098 mg/kg	-

Conclusion/Summary

- Inhalation** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Dermal** : Minimally Toxic. No end point data for material. Based on assessment of the components.
- Oral** : Minimally Toxic. No end point data for material. Based on assessment of the components.

Irritation/Corrosion

Conclusion/Summary

- Skin** : Negligible irritation to skin at ambient temperatures. No end point data for material. Based on assessment of the components.
- Eyes** : May cause mild, short-lasting discomfort to eyes. No end point data for material. Based on assessment of the components.
- Respiratory** : Negligible hazard at ambient/normal handling temperatures. No end point data for material.

Sensitization

Conclusion/Summary

- Skin** : Not expected to be a skin sensitizer. No end point data for material. Based on assessment of the components.
- Respiratory** : Not expected to be a respiratory sensitizer. No end point data for material.

Mutagenicity

Conclusion/Summary

- : Not expected to be a germ cell mutagen. No end point data for material. Based on assessment of the components.

Carcinogenicity

Conclusion/Summary

- : Not expected to cause cancer. No end point data for material. Based on assessment of the components.

Reproductive toxicity

Conclusion/Summary

- : May damage fertility. May damage the unborn child. No end point data for material. Based on assessment of the components.

Specific target organ toxicity (single exposure)

Conclusion/Summary

- : Not expected to cause organ damage from a single exposure. No end point data for material.

Specific target organ toxicity (repeated exposure)

Conclusion/Summary

- : Not expected to cause organ damage from prolonged or repeated exposure. No end point data for material. Based on assessment of the components.

Aspiration hazard

Conclusion/Summary

- : Not expected to be an aspiration hazard. Based on physico-chemical properties of the material. Data available.

Section 11. Toxicological information

Other information

- Contains** : Synthetic base oils: Not expected to cause significant health effects under conditions of normal use, based on laboratory studies with the same or similar materials. Not mutagenic or genotoxic. Not sensitizing in test animals and humans.
- Product** : Component concentrations in this formulation would not be expected to cause skin sensitization, based on tests of the components, this formulation, or similar formulations.

Experimental research and development material. Health hazard data above is estimated based on best available information.

Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

Toxicity

Product/ingredient name	Duration	Species	Result
MOBIL SHC GREASE 681 WT	72 hours	Algae - Pseudokirchneriella subcapitata	Acute ErL50 >110 mg/l data for similar materials
	96 hours	Fish - Pimephales promelas	Acute LL50 >110 mg/l data for similar materials
	48 hours	daphnia - Ceriodaphnia dubia	Acute LL50 >110 mg/l data for similar materials

Conclusion/Summary

- Acute toxicity** : Toxic to aquatic life.
- Chronic toxicity** : Not expected to demonstrate chronic toxicity to aquatic organisms.

Persistence and degradability

Not determined.

Bioaccumulative potential

Not determined.

Mobility in soil

- Mobility** : Base oil component -- Expected to partition to sediment and wastewater solids. Low solubility and floats and is expected to migrate from water to the land.

Other ecological information

- Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Label(s) / Marks				
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) PAIR: diphenylamine
TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : TOXIC TO REPRODUCTION - Category 2

SARA 313

This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

State regulations

Massachusetts : None of the components are listed.

Section 15. Regulatory information

New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
Illinois	: None of the components are listed.

Inventory list

Australia inventory (AIC)	: All components are listed or exempted.
Canada inventory (DSL-NDSL)	: At least one component is not listed in DSL but all such components are listed in NDSL.
China inventory (IECSC)	: All components are listed or exempted.
Japan inventory (CSCL)	: Not determined.
Japan inventory (Industrial Safety and Health Act)	: All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC)	: All components are listed or exempted.
Philippines inventory (PICCS)	: At least one component is not listed.
Korea inventory (KECI)	: All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	: All components are listed or exempted.
United States inventory (TSCA 8b)	: All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	0
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
TOXIC TO REPRODUCTION - Category 2	Calculation method

New Jersey Right to Know Disclosure

Name	CAS #
grease	

History

Section 16. Other information

Date of issue/Date of revision : 28 September 2023

Date of previous issue : No previous edition

Version : 1

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Product code : P000001221

Notice to reader

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