MATERIAL SAFETY DATA SHEET

MSDS No.: AA00985-0000000031

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

A. Product Name: MOBILCUT 250
Product Description: Base Oil and Additives
Product Code: 2015703010L0, 661967-60

B. Recommended Use of Product and Restrictions in Use.
Recommended use of the product: Soluble and synthetic MWFs
Restrictions in Use: This product is not recommended for any industrial, professional or consumer use other than the identified uses above.

C. Manufacturer/Supplier information:
For details contact
Mobil Korea Lube Oil Inc.
Level 22, Seoul Square bd., 416
Hangang-daero, Jung-gu,
Seoul Republic of Korea

Emergency Response Number	00-308-13-2549 / +1-703-527-3887
Supplier General Contact	82-2-750-8700
FAX	82-2-750-8751

SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

A. Hazard Classification:
Skin irritation: Category 2. Eye irritation: Category 2A.
Chronic aquatic toxicant: Category 3.

B. Label Elements Including Precautionary Statements:

Hazard Pictogram:

Signal Word: Warning

Hazard Statements:

Health: H315: Causes skin irritation. H319: Causes serious eye irritation.
Environmental: H412: Harmful to aquatic life with long lasting effects.

Precautionary Statements:

Prevention: P261: Avoid breathing mist / vapours. P264: Wash skin thoroughly after handling. P273: Avoid release to the environment. P280: Wear protective gloves and eye protection/face protection.
Response: P302 + P352: IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313: If eye irritation persists: Get medical advice/attention. P362 + P364: Take off contaminated clothing and wash it before reuse.
Disposal: P501: Dispose of contents and container in accordance with local regulations.

C. Other Hazards Which Are Not Included In The Classification Criteria

Physical / Chemical Hazards

No significant hazards.

Health Hazards

High-pressure injection under skin may cause serious damage. This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma.

Environmental Hazards

No additional hazards.

NFPA Hazard ID:	Health:	2	Flammability:	1	Reactivity:	0
HMIS Hazard ID:	Health:	2	Flammability:	1	Reactivity:	0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	Other Name	CAS # or Id. No.	Concentration*	GHS Hazard Codes
2-PROPANOL, 1-(2-BUTOXY-1-METHYLETHOXY)-,	-	KE-04156	5 - < 10%	H303
4-CHLORO-M-CRESOL	-	KE-05761	0.1 - < 1%	H227, H302, H312, H317, H335, H318, H400(M factor 1), H412
ALCOHOLS, C12-15 ETHOXYLATED	-	KE-13388	0.1 - < 1%	H302, H318, H400(M factor 1)
CARBAMIC ACID, BUTYL-, 3-IODO-2-PROPYNYL ESTER (3-IODO-2-PROPYNYL N-BUTYLCARBAMATE)	-	KE-21042	0.1 - < 1%	H302, H317, H331, H318, H372, H400(M factor 10), H410(M factor 1)
DIETHANOLAMINE	-	KE-20959	0.1 - < 1%	H302, H361(D), H361(F), H315, H318, H373, H401
ETHANOL, 2,2,2-NITRILOTRIS-	-	KE-25940	1 - < 5%	None
RAPE OIL, REACTION PRODUCTS WITH DIETHANOLAMINE	-	KE-30067	5 - < 10%	H315, H319(2A), H401, H411

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

SECTION 4 FIRST AID MEASURES

A. Eye Contact

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

B. Skin Contact

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

C. Inhalation

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

D. Ingestion

First aid is normally not required. Seek medical attention if discomfort occurs.

E. Other note to physician

Pre-existing conditions which may be aggravated by exposure include emphysema and asthma.

Acute and Delayed Symptoms/Effects

See Toxicological Section

Pre-existing Medical Conditions Which May Be Aggravated By Exposure

None.

SECTION 5 FIRE FIGHTING MEASURES

Flammability Properties

Flash Point [Method]: >100° C (212° F) [ASTM D-92]
Autoignition Temperature: N/D
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

A. Suitable (and Unsuitable) Extinguishing Media

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

B. Specific Hazards arising from the Chemical

Unusual Fire Hazards: Pressurized mists may form a flammable mixture. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume, Sulfur oxides

C. Special Protective Equipment and Precautions for Fire-fighters

Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

SECTION 6 ACCIDENTAL RELEASE MEASURES

A. Personal Precautions and Protective Equipment

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

B. Environmental Precautions and Protective Procedure

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.
Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

C. Methods and Materials for Containment and Cleaning Up

Land Spill: Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Seek advice of a specialist This product emulsifies, disperses or is miscible in water.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

SECTION 7 HANDLING AND STORAGE

A. Precautions for Safe Handling

Avoid breathing mists or vapors. Avoid contact with skin. Avoid contact with eyes. Small metal particles from machining may cause abrasion of the skin and may predispose to dermatitis. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Static Accumulator: This material is a static accumulator.

B. Conditions for Safe Storage

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers.

SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTION

A. Exposure Limit Values, Biological Limit Values

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / Standard			Note	Source	Year
DIETHANOLAMINE		TWA	2 mg/m3		Skin	Korea OELs	2018
DIETHANOLAMINE	Inhalable fraction and vapor	TWA	1 mg/m3		Skin	ACGIH	2020
ETHANOL, 2,2,2-NITRILOTRIS-		TWA	5 mg/m3			ACGIH	2020

Exposure limits/standards for materials that can be formed when handling this product: When mists/aerosols can occur the following is recommended: 5 mg/m³ - ACGIH TLV (inhalable fraction).

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

B. Appropriate Engineering Controls

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:
No special requirements under ordinary conditions of use and with adequate ventilation.

C. Personal Protective Equipment

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:
Particulate air-purifying respirator approved for dust / oil mist is recommended. Particulate

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Eye Protection: Chemical goggles are recommended.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the

specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:
Chemical resistant gloves are recommended. Nitrile,Viton

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:
Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Environmental Controls

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications.

A. Appearance
Physical State: Liquid
Color: Amber
B. Odor: Characteristic
C. Odor Threshold: N/D
D. pH: 9.1
E. Melting Point: N/A
Freezing Point: N/D
F. Initial Boiling Point / Range: > 100° C (212° F)
G. Flash Point [Method]: >100° C (212° F) [ASTM D-92]
H. Evaporation Rate (n-butyl acetate = 1): < 1
I. Flammability (Solid, Gas): N/A
J. Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
K. Vapor Pressure: < 0.013 kPa (0.1 mm Hg) at 20 ° C [Estimated]
L. Solubility in Water: Emulsifies
M. Vapor Density (Air = 1): > 1 at 101 kPa
N. Relative Density (at 15 ° C): 0.98
O. Log Pow (n-Octanol/Water Partition Coefficient): N/D
P. Autoignition Temperature: N/D
Q. Decomposition Temperature: N/D
R. Viscosity: 52 cSt (52 mm2/sec) at 40 ° C

S. Molecular Weight: N/D

Other Information

Pour Point: -33° C (-27° F)
DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10 STABILITY AND REACTIVITY

A. Chemical Stability and Possibility of Hazard Reactions
Chemical Stability: Material is stable under normal conditions.
Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

B. Conditions to Avoid: Heat/ Freezing temperatures. High energy sources of ignition.

C. Incompatible Materials: Strong oxidizers

D. Hazardous Decomposition Products: Material does not decompose at ambient temperatures.

SECTION 11 TOXICOLOGICAL INFORMATION

A. Information on Likely Routes of Exposure
No data available

B. Information on Health Hazards
Acute Toxicity (Inhalation):
Product
No end point data for material. Minimally Toxic. Based on assessment of the components.
Inhalation Irritation: No end point data for material. Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
Component
CARBAMIC ACID, BUTYL-, 3-IODO-2-PROPYNYL ESTER (3-IODO-2-PROPYNYL N-BUTYLCARBAMATE)
Inhalation Lethality: 4 hour(s) LC50 0.68 mg/l (Aerosol) (Rat)
Acute Toxicity (Ingestion):
Product
No end point data for material. Minimally Toxic. Based on assessment of the components.
Component
2-PROPANOL, 1-(2-BUTOXY-1-METHYLETHOXY)-, Oral Lethality: LD50 4000 mg/kg (Rat)
4-CHLORO-M-CRESOL Oral Lethality: LD50 1830 mg/kg (Rat)
CARBAMIC ACID, BUTYL-, 3-IODO-2-PROPYNYL ESTER (3-IODO-2-PROPYNYL N-BUTYLCARBAMATE)
Oral Lethality: LD50 1056 mg/kg (Rat)

DIETHANOLAMINE Oral Lethality: LD50 0.71 g/kg (Rat)

Acute Toxicity (Dermal)

Product

No end point data for material. Minimally Toxic. Based on assessment of the components.

Skin corrosion/irritation

Product

No end point data for material. Irritating to the skin. Based on assessment of the components.

Serious eye damage/irritation

Product

No end point data for material. Irritating and will injure eye tissue. Based on assessment of the components.

Respiratory sensitization

Product

No end point data for material. Not expected to be a respiratory sensitizer.

Skin sensitization

Product

No end point data for material. Contains a substance that may cause skin sensitization. Based on assessment of the components.

Carcinogenicity

Product

No end point data for material. Not expected to cause cancer. Based on assessment of the components.

Germ cell mutagenicity

Product

No end point data for material. Not expected to be a germ cell mutagen. Based on assessment of the components.

Reproductive toxicity

Product

No end point data for material. Not expected to be a reproductive toxicant. Based on assessment of the components.

Specific target organ toxicity - single exposure

Product

No end point data for material. Not expected to cause organ damage from a single exposure.

Specific target organ toxicity - repeat exposure

Product

No end point data for material. Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

Aspiration hazard

Product

Data available. Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.

Other Information

For the product itself:

An ingredient or ingredients that are classified as a skin sensitizer.
Oil Mist (highly refined oils): Animals exposed to high concentrations of mist developed oil retention, inflammation, and oil granulomas in the respiratory tract. Oils exposed to high temperatures, cracking conditions, or mixing with tramp / used oils may introduce polycyclic aromatic compounds or microbial contaminants that could result in cancer or severe respiratory hazards.

Contains:
Alkanolamines: Repeated overexposure to alkanolamines caused liver and kidney damage in laboratory animals.
Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.
GLYCOL ETHERS: Some glycol ethers cause adverse effects in animals that include the reproductive system, offspring, blood, kidney and liver.

IARC Classification:
The following ingredients are cited on the lists below:

Chemical Name	CAS # or Id. No.	List Citations
DIETHANOLAMINE	KE-20959	3

--REGULATORY LISTS SEARCHED--
1 = IARC 1 2 = IARC 2A 3 = IARC 2B

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

A. Ecotoxicity

Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

B. Persistence and Degradability

Biodegradation:

Base oil component -- Expected to biodegrade slowly.

C. Bioaccumulation
Not determined.

D. Mobility
Not determined.

E. Other adverse effects: Not applicable

SECTION 13 DISPOSAL CONSIDERATIONS

A. Disposal methods
Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

B. Disposal precautions
Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

REGULATION ON SHIP-TRANSPORTATION AND STORAGE OF DANGEROUS SUBSTANCES (SEA (IMDG)) Not Regulated for Sea Transport according to IMDG-Code

A. UN Number: Not applicable
B. Proper Shipping Name: Not applicable
C. Hazard Class & Division: Not applicable
D. Packing Group: Not applicable
E. Marine Pollutant: Not applicable
F. Special Precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance: Not applicable

LAND (ADR/RID) Not Regulated for Land Transport

A. UN Number: Not applicable
B. Proper Shipping Name: Not applicable
C. Hazard Class & Division: Not applicable
D. Packing Group: Not applicable

E. Marine pollutants: Only applicable for sea transport
F. Special Precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance: Not applicable

AIR (IATA) Not Regulated for Air Transport
A. UN Number: Not applicable
B. Proper Shipping Name: Not applicable
C. Hazard Class & Division: Not applicable
D. Packing Group: Not applicable
E. Marine pollutants: Only applicable for sea transport
F. Special Precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance: Not applicable

SECTION 15 REGULATORY INFORMATION

This material is considered hazardous according to Korean GHS classification criteria.

Regulatory Status and Applicable Laws and Regulations

A. Industrial Safety & Health Act : Prohibited, Subject to an Approval for Manufacturing and Controlled Hazardous Substances: None.

B. Chemicals Control Act : Toxic, Banned and Restricted Toxic Chemicals, Authorization substances, Accidental Release Prevention Substances and Priority Existing Chemicals to Registration

CAS # or Id. No.	Chemical Name	Referenced List	Regulated Threshold Limit	Concentration
KE-10466	ETHANOL, 2-(2-BUTOXYETHOXY)-	PEC	0%wt	0.8%wt

C. ACT ON THE SAFETY CONTROL OF HAZARDOUS SUBSTANCES: Category 4. Class 3 petroleum chemicals-water soluble liquids

D. Waste Control Act: Waste Oil is a designated waste.

E. Other requirements in domestic and other countries

Listed or exempt from listing/notification on the following chemical inventories : AIIC, IECSC, KECI, TCSI

Special Cases:

Inventory	Status
NDSL	Restrictions Apply

SECTION 16 OTHER INFORMATION

A. Information sources and references: Sources of information used in preparing this SDS included one or more of the following: results from in house or supplier toxicology studies, CONCAWE Product Dossiers, publications from other trade associations, such as the EU Hydrocarbon Solvents REACH Consortium, U.S. HPV Program Robust Summaries, the EU IUCLID Data Base, U.S. NTP publications, and other sources, as appropriate.

B. The first Issuing date: 1/4/2019

C. Revision number and latest revision date
Revision Number:4
Revision Date: 06 Jul 2021

D. Others

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H227: Combustible liquid; Flammable Liquid, Cat 4
H302: Harmful if swallowed; Acute Tox Oral, Cat 4
H303: May be harmful if swallowed; Acute Tox Oral, Cat 5
H312: Harmful in contact with skin; Acute Tox Dermal, Cat 4
H315: Causes skin irritation; Skin Corr/Irritation, Cat 2
H317: May cause allergic skin reaction; Skin Sensitization, Cat 1
H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1
H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A
H331: Toxic if inhaled; Acute Tox Inh, Cat 3
H335: May cause respiratory irritation; Target Organ Single, Resp Irr
H361(D): Suspected of damaging the unborn child; Repro Tox, Cat 2 (Develop)
H361(F): Suspected of damaging fertility; Repro Tox, Cat 2 (Fertility)
H372: Causes damage to organs through prolonged or repeated exposure; Target Organ, Repeated, Cat 1
H373: May cause damage to organs through prolonged or repeated exposure; Target Organ, Repeated, Cat 2
H400: Very toxic to aquatic life; Acute Env Tox, Cat 1
H401: Toxic to aquatic life; Acute Env Tox, Cat 2
H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1
H411: Toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 2
H412: Harmful to aquatic life with long lasting effects; Chronic Env Tox, Cat 3

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:MSDS reformatted and Implementation of new GHS adoption according to regulation requirements.

SYNONYMS: CLEARCUT SGZ (J)

The information and recommendations contained herein are, to the best of ExxonMobil's knowledge and belief, accurate and reliable as of the date issued. You can contact ExxonMobil to insure that this document is the most current available from ExxonMobil. The information and recommendations are offered for the user's consideration and examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. The term, "ExxonMobil" is used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliates in which they directly or indirectly hold any interest.

DGN: 7108731XKR (1008477)